

## SCOPE OF ACCREDITATION

### Coatings

**Cincinnati Thermal Spray - East**  
80 Fadem Road  
Springfield, NJ 07081

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7109 Rev F - Nadcap Audit Criteria for Coatings (to be used on audits on/after 3 December 2017)**

**AC7109/1 Rev F - Nadcap Audit Criteria for Thermal Spray (to be used on audits on/after 3 May 2020)**

Electric Arc Wire Spray

High Velocity Oxy Fuel (HVOF)/ High Velocity Air Fuel (HVOF)

Plasma Thermal Spray

Stripping

Thickness – Mechanical

**AC7109/4 Rev D - Nadcap Audit Criteria for Stripping of Coated Material (to be used on audits on/after 7 August 2016)**

Grit Blast

**AC7109/5 Rev G - Nadcap Audit Criteria for Coating Evaluations (Laboratory) (Req'd for all Coatings audits - except suppliers using Nadcap approved AC7109/5 labs)(to be used on audits on/after 3 December, 2017)**

Bond Strength – Lap Shear

Bond Strength – Tensile

Hardness – Rockwell

Metallography/Microstructure

Microindentation Hardness – Vickers

Thickness – Metallographic